

XG SERIES

VERTICAL PARALLEL LIFT DOOR · REFINED DESIGN · CERAMIC FIBER INSULATION (1900, 300/400)
High Quality 24/7 Continuous-T° Muffle Furnaces · From 1600°C up to 1900°C

STANDARD FEATURES

- CE manufactured
- Maximum operating temperature:
1600°C - 1700°C - 1800°C - 1900°C
- Rapid heating
- Compact and lightweight
- 24/7 continuous work capability
- Heated by SUPER KANTHAL 1900 (MoSi₂)
- Low thermal mass insulation
- Built with low density ceramic bricks and ceramic fiber
- Double insulation includes air chamber
- Outer case in painted metal sheet (inox optional)
- Rear ventilation via ceramic chimney
- Ceramic tray included
- Thermocouple type S and B
- Spare parts easily replaceable by end user



FURNACE CONTROLS

- Lower front control panel
- Solid state relay
- General safety switch
- General safety contactor
- **PAD Digital control**
 - PID parameters
 - Non-volatile memory
 - Microprocessor-based temperature controls
 - Alarm

CONTROL OPTIONS

- 1 program / 8 segments programmer
- 4 program / 15 segments programmer
- Programmers up to 64 segments
- Data logger and programmer communication by Ethernet/ RS232

SAFETY SHUT-OFF

- Thermocouple break shut-off
- Turns off upon door opening

ACCESSORIES

- Interchangeable temperature-uniform trays with rim
- Refractory ceramic tray
- Incoloy stainless steel tray
- Smoke chimney
- Forced smoke chimney
- Safety alarm Class II. Over-temperature protection
- Inlet gas entry
- Flow meter box
- and more, ask for our full assortment!



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CHARACTERISTICS

- Modern design metal case with chrome-phosphatizing base protection and external finish with heat-resistant metal paint.
- Refractory parts engineered to resist extreme temperature changes, and specific ceramic paste types applied according to temperature and work fatigue of each part.
- Heat resistance in refractory insulation of very low thermal conductivity coefficient.
- Door system adjusted on the furnace frame by pressure, allowing for complete sealing. Electrically and thermally insulated door handle.

ACCESSORIES

- Extraction Chimney: Self-extraction design to eliminate smoke in processes that produce smoke in a considerable amount or when smoke extraction is advisable due to the nature of the process. Chimney outlet connection to a smoke bell or to the exterior by end user.
- Forced air extraction chimney: Specially designed for a forced self-extraction to evacuate smoke fast.
- Bottom trays: Interchangeable, temperature uniform, with rim to protect against spilling, fusion or adherence of materials.

Fully customized solutions by request
We reserve the right to change technical specifications

SPECIFICATIONS

Reference		XG3-19	XG4-19	XG6-19	XG7-19	XG8-19	XG9-19	XG12-19	XG15-19	XG16-19	XG22-19
Internal dimensions	High	150	150	150	150	200	150	200	250	200	250
	Wide	150	150	200	150	200	200	200	250	200	300
	Deep	150	200	200	300	200	300	300	250	400	300
External dimensions	High	750	750	750	750	800	800	800	850	800	1200
	Wide	500	500	550	500	600	550	600	650	600	800
	Deep	600	660	660	760	700	760	800	750	850	750
Uniform heating area ± 5°C	High	80	80	80	80	100	80	100	150	90	150
	Wide	80	80	90	80	100	100	100	150	90	200
	Deep	80	90	90	150	100	150	150	150	250	200
Volume liters	3,4	4,5	6	7	8	9	12	15	16	16	22
Max. Kw.	4	5	6	8	8	8	9	10	10	10	14
Holding Power Kw.	2	3	3	4	4	4	5	6	6	6	8
Voltage V	220 II	220 II	220 II	220 II	220 II	220 II	220 II	220 II	220 II	220 II	380 III
Maximum temperature °C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C	1900°C
Maximum temperature °C on work limited	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C	1800°C
Maximum temperature °C continuous	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C	1750°C
Thermocouple	B	B	B	B	B	B	B	B	B	B	B
Net Weight Kgr.	80	80	90	90	100	100	110	130	150	150	180
Control type	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital	P0415 Digital
Heating elements	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice	Molibdenum Discilice

Please, ask us for the 1600°C, 1700°C and 1800°C datasheets.